

MD
MUSTANG
DYNAMOMETER

MD
MUSTANG
DYNAMOMETER

Emission Testing Solutions

Corporate Headquarters

2300 Pinnacle Parkway, Twinsburg, Ohio 44087 USA

Ph: (330) 963-5400 • Fax: (330) 425-3310

E-mail: sales@mustangdyne.com

Web: <http://www.mustangdyne.com>



*Driving Excellence
further*

Mustang Dynamometer - Corporate Profile

- *Founded in 1975*
- *ISO 9001-2000 Certified*
- *Leading Manufacturer of Test Equipment, Technology, and Services*
- *Leading Unit Supplier of Vehicle Inspection Systems worldwide*
- *Over 20,000 Emissions Testing Dynamometers Supplied*
- *Credited with numerous patents*
- *A medium sized US company with a "large company" approach to product quality and superiority*



Products & Services

Products

- Production Line Testing Systems
- Tow Dynamometers
- Chassis Dynamometers
- Engine Dynamometers
- Transmission Dynamometers
- Torque Converter
- Axle Dynamometers
- Powertrain Testing Systems
- Electric Motor Test Systems (Hybrids)
- Gearbox, Belt, Driveline Test Systems
- End-of-Line Test Systems
- Durability Test Systems
- EMC/RFI Test Cell Dynes
- NVH & Emissions Dynamometers
- Turnkey Test Cell Installations
- Vehicle Safety & Emissions Inspection Systems
- Custom Engineered Test Systems
- Dynamometer Controllers & Software
- Fuel Delivery and Conditioning Systems

Chassis Dynamometers

Vehicle Safety Inspection Systems

Engineered Test Systems

Tow Dynos

Services

- On-site System Installation, Start-up, Training, and Maintenance Services
- Engineering Consulting Services
 - Facility Planning
 - Testing Consultation
 - Equipment Design
 - Emissions
 - Program Management

Dynamometer Products Capabilities

- Mustang has delivered over 20,000 emission testing dynamometers.
- 150+ Dynamometer Systems Per Week

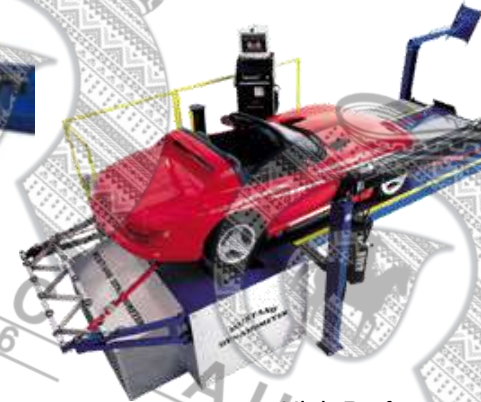


Chassis Dynamometer Products

- Extensive product development has resulted in a broad range of off-the-shelf products.
- Systems controls for electric inertia simulation, Independent Wheel Control, patented Virtual Inertia™ and independent wheel noise road simulation.
- Chassis Dynamometer Applications
 - Passenger Car / Light Truck
 - Truck/Bus
 - Motorcycle/ATV
 - Track/Snowmobile



Track
Dynamometers



High Performance
Dynamometers



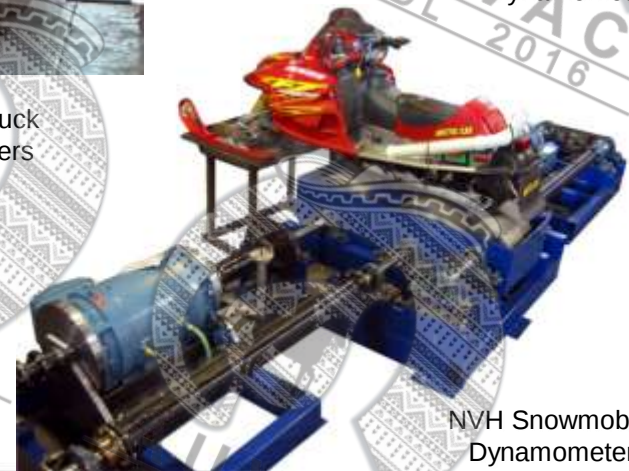
Multi-Axle Truck
Dynamometers



AWD Dynamometers



Motorcycle
Dynamometers



NVH Snowmobile
Dynamometer

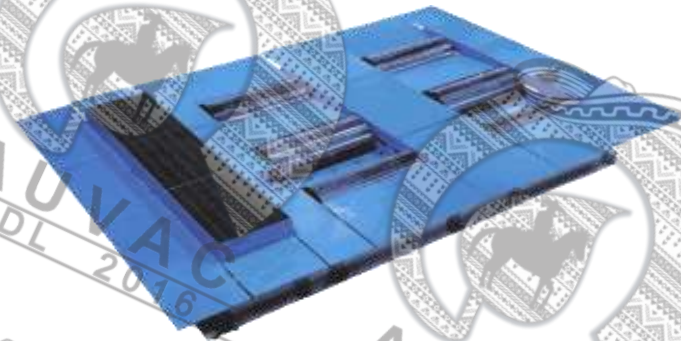
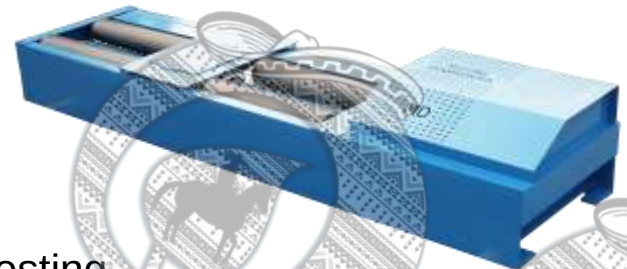
ASM Testing Summary

- Steady State Test (50% load @ 15 mph, 25% load at 25 mph, or both)
- Dynamometer Loading Based on Simulated Acceleration
- Short Test Cycle (30 to 180 seconds)
- The Least Expensive Loaded Mode Test Equipment
- Lowest Loaded Mode Maintenance & Consumable Costs
- Extremely Easy to Operate and Calibrate
- A Small Portion of the Vehicle's Exhaust is Collected & Analyzed
- Measures % and PPM (parts per million) of HC, CO₂, CO, NO, and O₂



ASM Dynamometer Summary

- Power Absorption Unit (PAU) to provide loading
- Inertia weight (2,000 lb. base inertia)
- Motor for automatic warm-up and calibration
- Rolls, mechanically linked to allow bi-directional testing
- Load cell to accurately measure torque
- Speed encoder to accurately measure speed
- Lift system to allow vehicle ingress and egress
- Extremely Easy to Operate and Calibrate
- New generation can do performance testing in addition to emissions



ASM Analyzer Summary

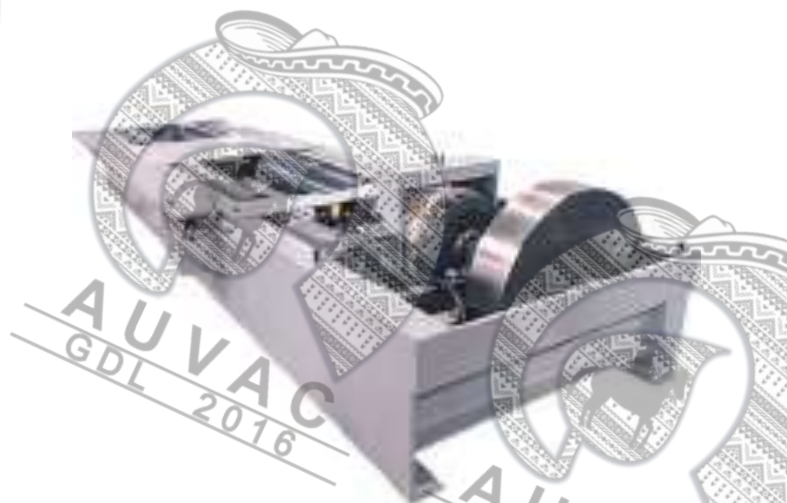
- Hydrocarbon (HC) measurement via non-dispersive infrared.
- Carbon dioxide (CO₂) measurement via non-dispersive infrared.
- Carbon monoxide (CO) measurement via non-dispersive infrared.
- Nitric oxide (NO) measurement (consumable)
- Oxygen (O₂) measurement (consumable)
- Extremely easy to operate and calibrate
- For gasoline only



MD[®] MUSTANG DYNAMOMETER

MD-100-M 2WD (MD-ASM-97-HP) Chassis Dynamometer

Horsepower:	300 hp peak absorption
Loading:	Air cooled eddy current power absorber (Model MDK - 70)
Rolls:	Precision machined & dynamically balanced Belted for bi-directional capability 8.575" (218mm) diameter balanced rolls 35" (889mm) face length 30" (762mm) inner track width 100" (2,540mm) outer track width 17.1" (434mm) roll spacing
Maximum Speed:	100 mph
Frame:	Heavy-duty structural steel frame Heavy-duty restraint kit included Height: 15"
Lift:	Between roll lift with integrated roll lock
Air Requirements:	80-100 PSI, dry, regulated, oil free
Power Requirements:	115 VAC single phase, 60 Hz, 15 Amps (computer) 230 VAC single phase, 60 Hz, 30 Amps (dynamometer)
Axle Weight:	7,720 lbs. (3,500 kg) maximum
Drive-over Capacity:	12,000 lbs. (5,544 kg) maximum
Shipping Weight:	3,250 lbs.
Motor:	5 hp calibration motor
Inertia:	2,000 lbs base mechanical inertia



MD[®] MUSTANG DYNAMOMETER

STATE OF CALIFORNIA
BUREAU OF AUTOMOTIVE REPAIR

PROVISIONAL COMPONENT APPROVAL ASM Dynamometer

Mustang Dynamometer is granted a *Provisional Component Approval* for the ASM Dynamometer Model MD-ASM-97-CA-HP based on tests conducted in compliance with the provisions of Health and Safety Code Section 44034 and upon documentation and representations made by Mustang and/or their representatives. *Provisional Component Approval* means that the component has met the performance requirements allowing it to be certified to be used in a BAR-97 EIS system. This approval is subject to, but not limited to, the restrictions listed below.

DESCRIPTION: ASM Dynamometer Model MD-ASM-97-CA-HP meeting requirements of the BAR-97 Emissions Inspection System Specifications, dated May 1996 with updates through December 1997.

CONDITIONS OF CERTIFICATION:

If any problems or discrepancies are discovered subsequent to the issuance of this certificate, Mustang shall correct or resolve the problems to the satisfaction of the Bureau and in a time frame acceptable to the Bureau. All modifications and repairs after this approval, Mustang must submit for review with appropriate test data to the Bureau prior to the resale/sale of the updated equipment.

The following items must be completed by the user prior to use:

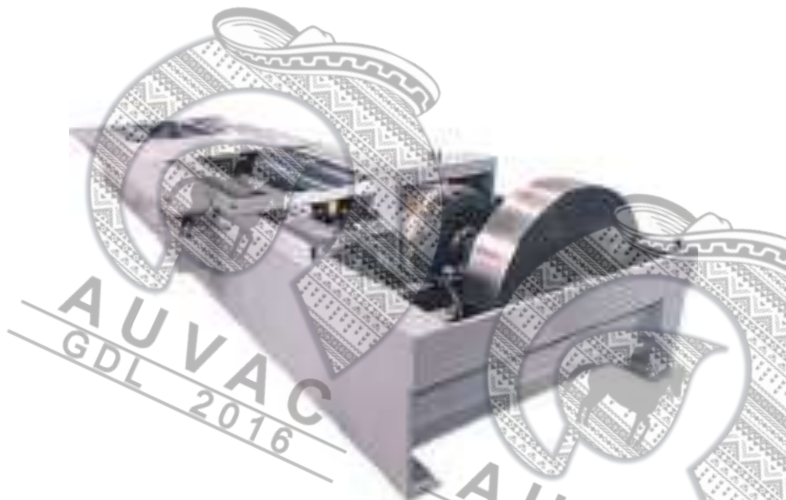
- The dynamometer must pass system and bench testing before final approval.
- System purchaser name must be shown on the dynamometer ID plate(s) by the system provider.

Failure to comply with the conditions listed above may result in de-certification of future sales for a period of 30 days or more. Serious or repeated problems could result in recertification.

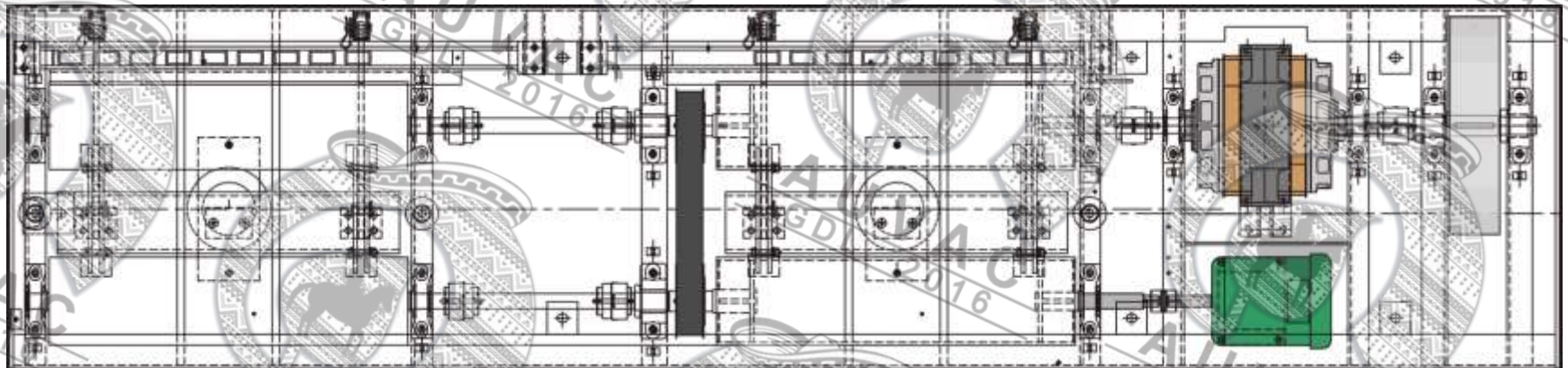
APPROVAL DATE: July 15, 1998

Chief of Staff, Motor Vehicle Program

TOTAL P. 03



MD-100-M ASM Chassis Dynamometer

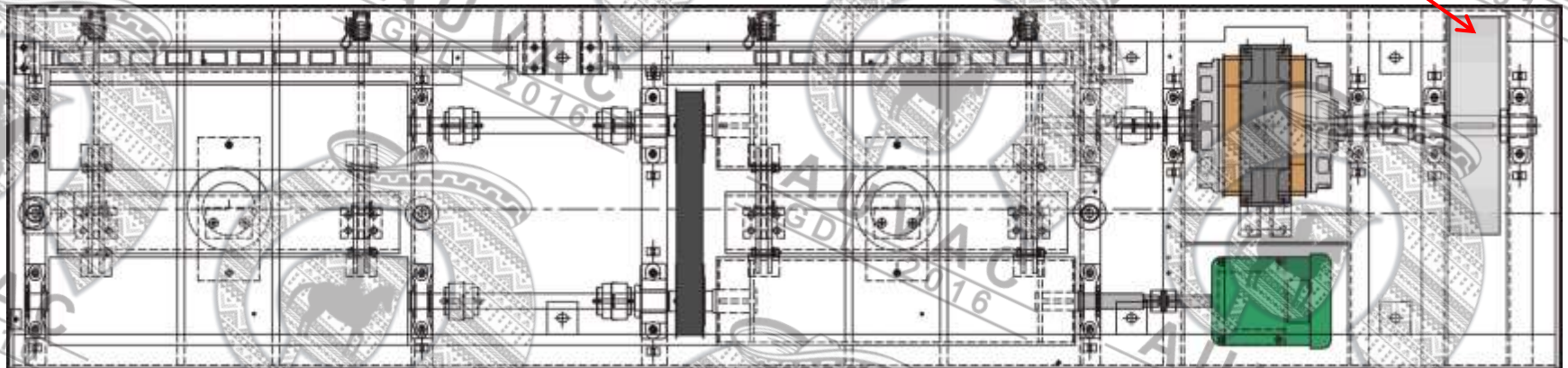


MD-100-M ASM Chassis Dynamometer

Inertia Weight
(Peso Inercial)

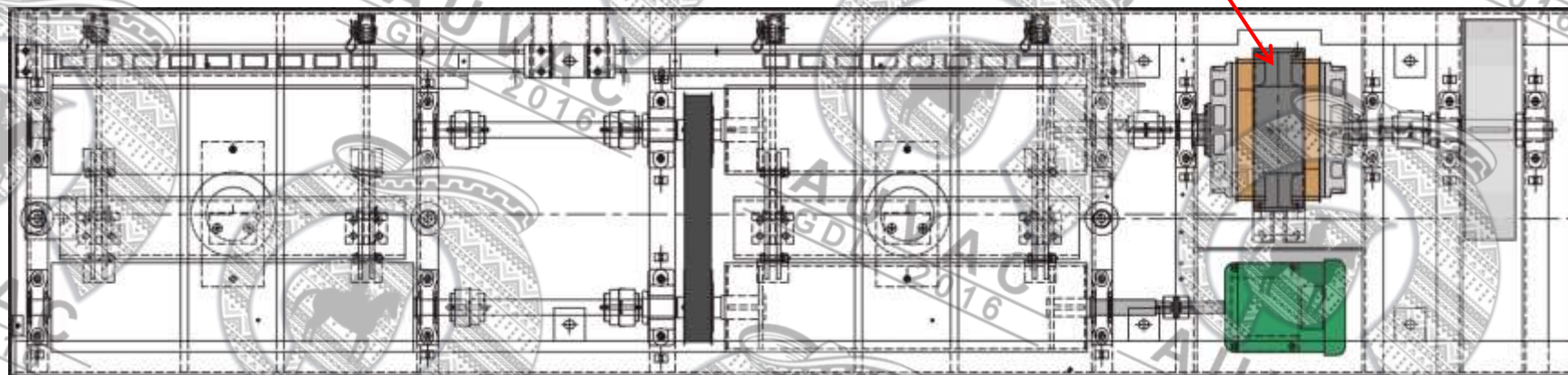


2,000 lbs. Inertia
(907 kg Inercial)



MD-100-M ASM Chassis Dynamometer

Power Absorber
(Unidad de Absorción
de Potencia)

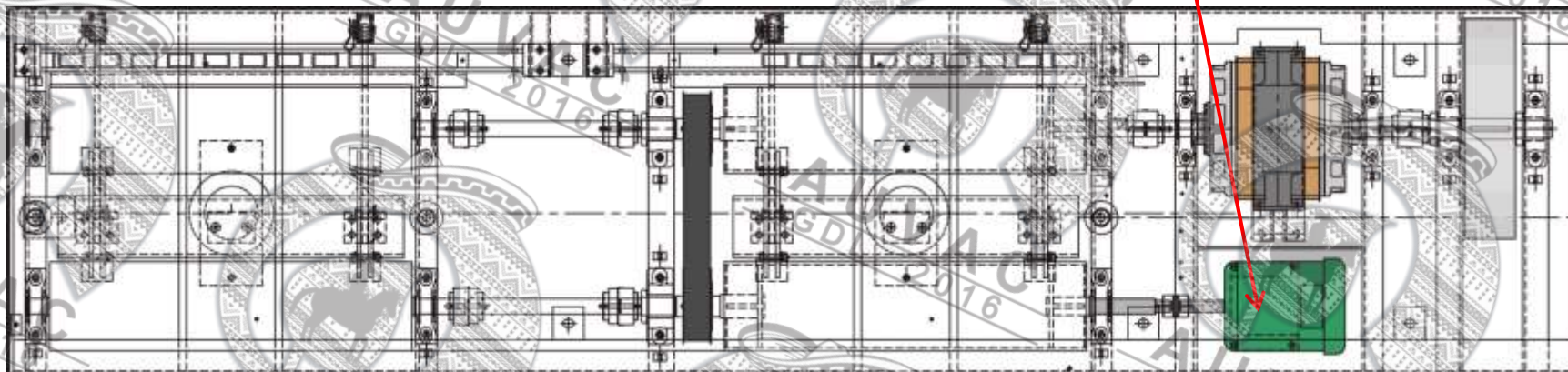


MD-100-M ASM Chassis Dynamometer

Calibration Motor
(Motor de Calibración)



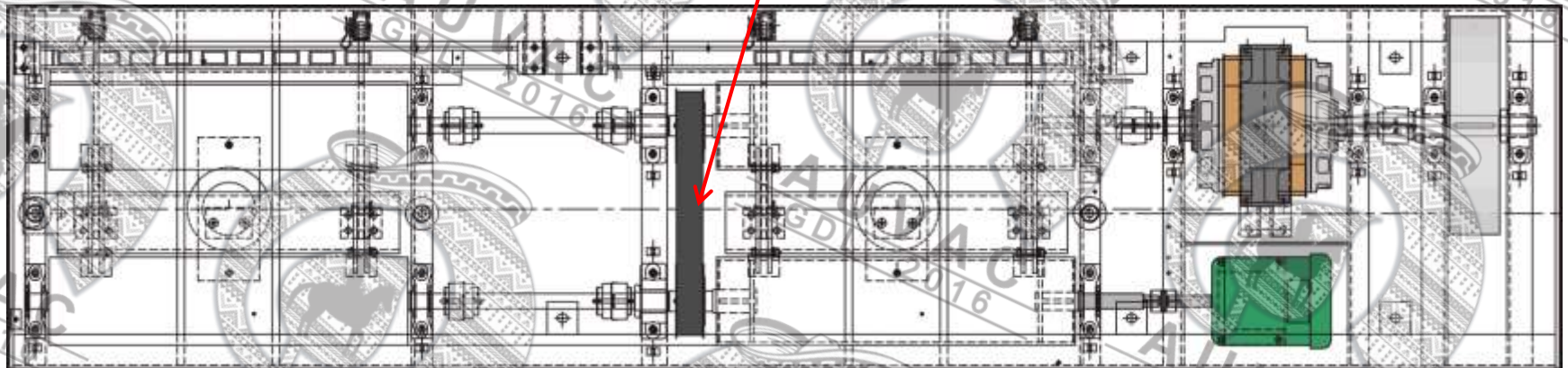
5 HP
(3.7 kW)



MD-100-M ASM Chassis Dynamometer



Belt
(Banda o Correa)



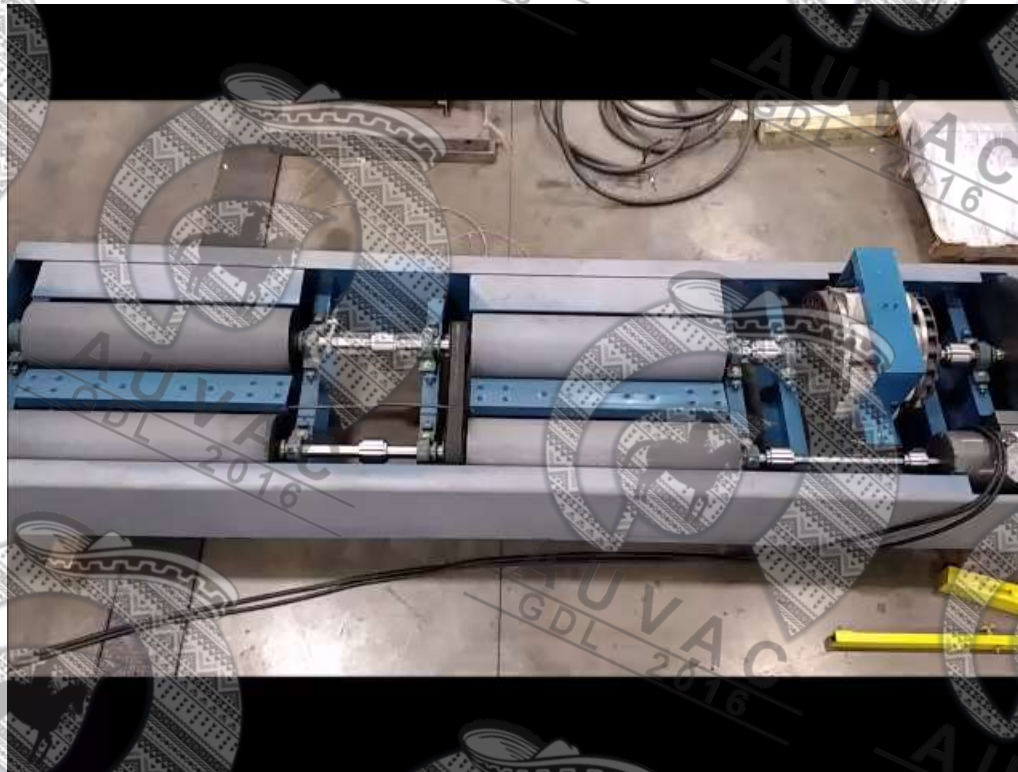
ASM Dynamometer Static Calibration (daily)

- Calibrate the load cell with OEM certified weights and calibration arm



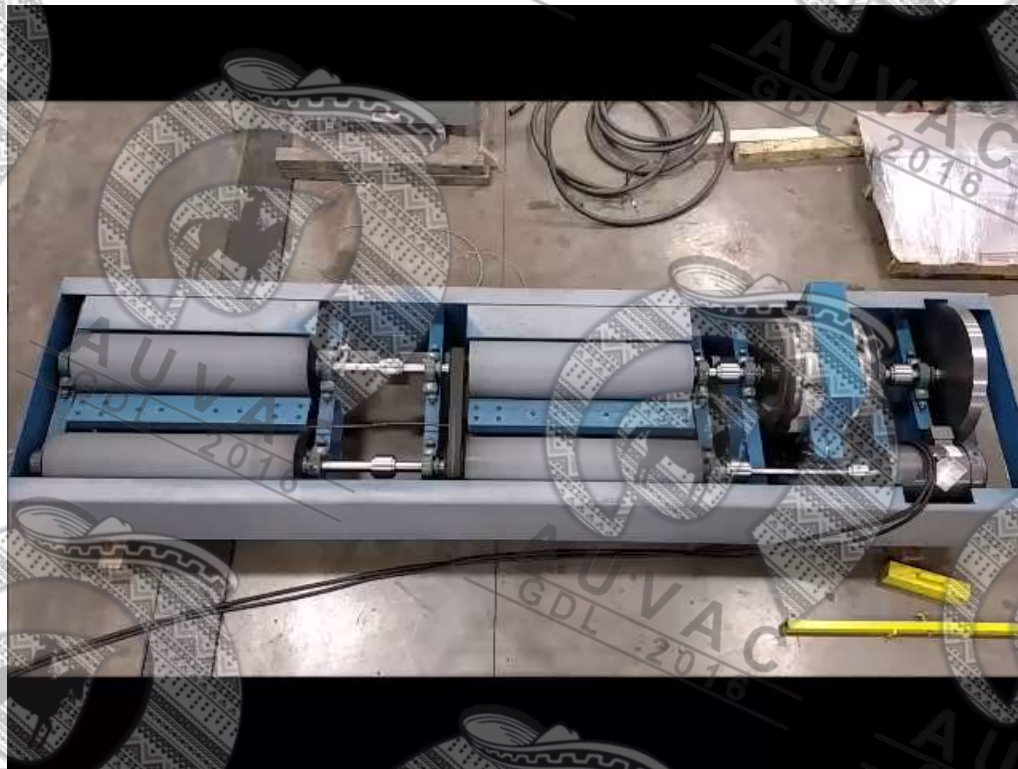
ASM Dynamometer Dynamic Calibration (30 days)

- Calibrate the load cell with OEM certified weights and calibration arm
- Perform dynamometer warmup (recommended 45 mph for 15 minutes)



ASM Dynamometer Dynamic Calibration (30 days)

- Calibrate the load cell with OEM certified weights and calibration arm
- Perform dynamometer warmup (recommended 45 mph for 15 minutes)
- Perform coastdowns per BAR/EPA specifications to verify dynamometer calibration



ASM Dynamometer Inertia Verification (Mustang Factory QA)

- Calibrate the load cell with OEM certified weights and calibration arm
- Perform dynamometer warmup (recommended 45 mph for 15 minutes)
- Determine dynamometer parasitic loss curve by running dynamometer at various constant speed setpoints and measuring system losses
- Perform a series of dynamometer coastdowns with varying loads to determine inertia (equivalent weight) using the published BAR/EPA formulas
- Perform coastdowns per BAR/EPA specifications to verify dynamometer calibration and inertia verifications

Intertia Test Status	Passed
Dyno Inertia (LBS)	2039.487
Parasitics Test Status	Passed
Parasitics (HP/MPH ¹) A	2.60949
Parasitics (HP/MPH ¹) B	0.13944
Parasitics (HP/MPH ¹) C	0.00031
Coastdown Test Status	Passed
Hi Window Target (Seconds)	5.511
High Window Actual (Seconds)	5.435
Percent Error	-1.37%
Lo Window Target (Seconds)	4.732
Lo Window Actual (Seconds)	4.676
Percent Error	-1.19%

MD-ASM-150-M (MD-AWD-100-M) Chassis Dynamometer

Horsepower:	300 hp peak absorption
Loading:	Air-cooled eddy current power absorber (model MDK-70)
Motor:	15 hp calibration motor
Rolls/Wheelbase:	Precision machined & dynamically balanced knurled finish rollers Belted for bi-directional capability 8.575" (218mm) diameter balanced rolls 35" face length 18" inner track width 88" outer track width 96" - 122" standard wheelbase accommodation
Transmission:	Heavy-duty, industrial-fiber belt drive with mechanical disconnect
Air Clutch:	Automatic air clutch to disengage the front roll set from rear
Frame:	Heavy-duty structural steel frame Height: 12"
Roll Decelerator:	Allows vehicle deceleration without use of vehicle brakes Eddy Current PAU used to decelerate rollers
Air Requirements:	80 PSI, dry, regulated, oil free
Power Requirements:	115 VAC, single phase, 50/60 Hz, 15 amps (computer) 230 VAC, single phase, 50/60 Hz, 30 amps (dynamometer) 230 VAC, three phase, 50/60 Hz, 30 amps (motor drive)
Axle Weight:	7,720 lbs (3,500 kg) maximum 1 axle
Shipping Weight:	9,000 lbs (4,090 kg) (dynamometer weight only)



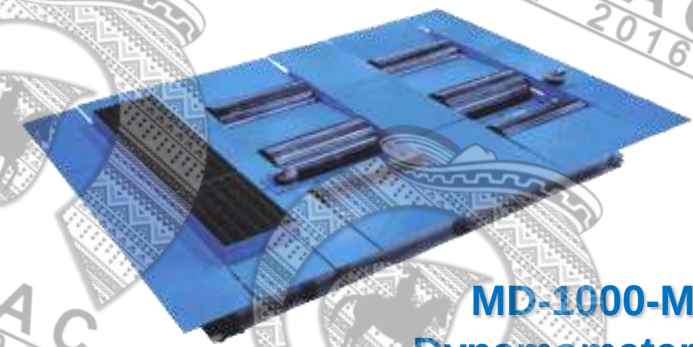
MD-150-M ASM Chassis Dynamometer



Diesel Lugdown Test



**Diesel Smoke
Opacity
System**



**MD-1000-M
Dynamometer**

MD[®] MUSTANG DYNAMOMETER

MD-250-M 2WD HD Chassis Dynamometer

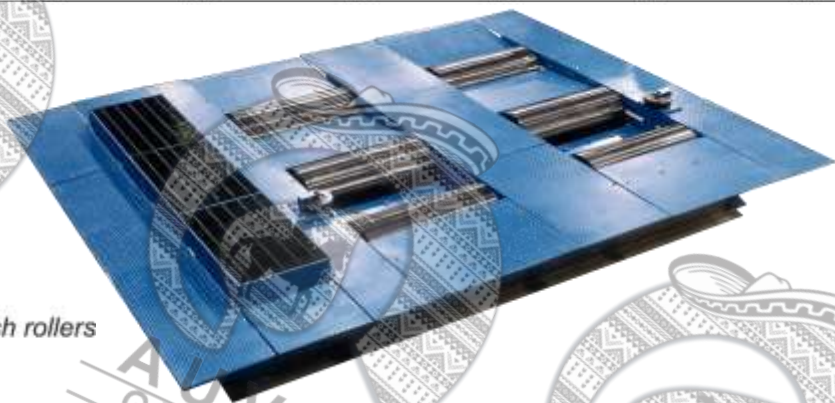
Horsepower:	800 hp peak absorption
Loading:	Air cooled eddy current power absorber (Model MDK -250)
Rolls:	Precision machined & dynamically balanced Belted for bi-directional capability 10.7" (272mm) diameter balanced rolls 40" (1,016mm) face length 28" (711mm) inner track width 108" (2,743mm) outer track width 19.6" (498mm) roll spacing
Maximum Speed:	100 mph
Frame:	Heavy-duty structural steel frame Height: 18"
Lift:	Between roll lift with integrated roll lock
Air Requirements:	80-100 PSI, dry, regulated, oil free
Power Requirements:	115 VAC single phase, 50/60 Hz, 15 amps (computer) 230 VAC single phase, 50/60 Hz, 40 amps (dynamometer) 230 VAC three phase, 50/60 Hz, 20 amps (motor drive)
Axle Weight:	28,660 lbs (13,000kg) maximum
Shipping Weight:	4,500 lbs
Motor:	7.5 hp calibration motor



MD[®] MUSTANG DYNAMOMETER

MD-1000-M Chassis Dynamometer

Horsepower:	1,200 hp peak absorption
Loading:	Air-cooled eddy current power absorber
Motor:	15 hp calibration motor
Rolls/Wheelbase:	Precision machined & dynamically balanced knurled finish rollers Belted for bi-directional capability 17.8" (452 mm) diameter balanced rolls 38" (965 mm) face length 32" (812 mm) inner track width 108" (2,743 mm) outer track width 46" - 60" (1,168 - 1,524 mm) Tandem axle wheelbase
Roll Decelerator:	Allows vehicle deceleration without use of vehicle brakes Eddy Current PAU used to decelerate rollers
Air Requirements:	80 PSI, dry, regulated, oil free
Power Requirements:	115 VAC, single phase, 50/60 Hz, 15 amps (computer) 230 VAC, three phase, 50/60 Hz, 60 amps (dynamometer) 230 VAC, three phase, 50/60 Hz, 30 amps (motor drive)
Axle Weight:	28,660 lbs (13,000 kg) maximum
Shipping Weight:	15,000 lbs (6,804 kg) (dynamometer weight only)



3DATX iPEMS

- MAE has partnered with 3DATX Corporation in the distribution of the parSYNC® and parSYNC® PLUS iPEMS (Integrated PEMS) systems.
- The 3DATX parSYNC® device utilizes a miniaturized multi-chamber, and replaceable “Sensor Cartridge” (patents pending) design to obtain second-by-second PM/PN data from diesel engines – in either a dedicated , “pass/fail” lane-testing configuration, or a field unit PEMS/PAMS approach.
- The parSYNC® PLUS has the addition of the new NOx/CO2 GasMOD™ Sensor Cartridge expanding the testing capabilities on-road for Light and Heavy Duty Diesel.



MD
MUSTANG
DYNAMOMETER

MD
MUSTANG
DYNAMOMETER

Emission Testing Solutions

Corporate Headquarters

2300 Pinnacle Parkway, Twinsburg, Ohio 44087 USA

Ph: (330) 963-5400 • Fax: (330) 425-3310

E-mail: sales@mustangdyne.com

Web: <http://www.mustangdyne.com>



*Driving Excellence
further*